

# 3500/44M Aeroderivative GT Vibration Monitor

## Datasheet

Cordant™

143441 Rev. W



## Description

The Bently Nevada™ 3500/44M Aeroderivative GT Vibration Monitor is a four-channel instrument designed for aeroderivative gas turbine applications. It:

- Continuously monitors machinery by comparing monitored parameters against configured alarm setpoints to drive alarms
- Communicates essential machine information for both operations and maintenance personnel

The 3500/44M's Aero GT I/O modules interface to Velomitor sensors and accelerometers through Bently Nevada interface modules. The monitor uses the Prox/Velom I/O to interface to our .

Using the 3500 Rack Configuration Software, you can configure the 3500/44M Aeroderivative GT Vibration Monitor for the following filter options:

- Signal Integration
- 1X vibration tracking
- Band-pass vibration

The 3500/44M Aeroderivative GT Vibration Monitor accepts input from two separate Keyphasor signals, allowing each channel pair to use a different tracking filter.

You can configure multimode channels to have up to eight sets of alarm parameters including alert and danger setpoints and alarm time delays. Each set may be configured for a specific machine mode.

As the machine changes modes, the monitor can switch to a specific set using contacts on multimode I/O modules or software commands through a communications gateway.



Baker Hughes 

## Specifications

### Inputs

Signal	Accepts 1 to 4 signals from interface modules (part numbers 86517 and 86497), velomitors and accelerometers
Power consumption	7.7 Watts, typical

#### Input Impedance

Aero GT I/O	Greater than 95 k $\Omega$ (Proximitors and acceleration inputs)
Prox/Velom I/O and Multimode Prox/Velom I/O	10 k $\Omega$ for Prox/Accel 3.5 M $\Omega$ for Velomitor

### Sensitivity

Aeroderivative	3.94 mV/(mm/s) (100mV/(in/s)) or 5.71 mV/(mm/s) (145mV/(in/s))
Aeroderivative2 and Multimode Aeroderivative	3.94 mV/(mm/s) (100mV/(in/s)), 5.71 mV/(mm/s) (145mV/(in/s)), 10.19 mV/(m/s <sup>2</sup> ) (100 mV/g), 2.55 mV/(m/s <sup>2</sup> ) (25 mV/g) <b>or</b> 1.02 mV/(m/s <sup>2</sup> ) (10 mV/g)

## Outputs

Front Panel LEDs	
OK LED	Indicates when the 3500/44M Aeroderivative GT Vibration Monitor is operating properly.
TX/RX LED	Indicates when the 3500/44M Aeroderivative GT Vibration Monitor is communicating with other modules in the 3500 Rack.
Bypass LED	Indicates when the 3500/44M Aeroderivative GT Vibration Monitor is in Bypass Mode.
Buffered Transducer Outputs	The front of each monitor has one coaxial connector for each channel.  Each connector is short-circuit protected.
Output Impedance	550 $\Omega$
Transducer Power Supply	23 Vdc nominal at 43 mA max
Recorder	+4 to +20 mA Output is proportional to monitor full-scale.  One output is provided for each channel.  Monitor operation is unaffected by short circuits on recorder outputs.
Voltage Compliance (current output)	0 to +12 Vdc range across load Load resistance is 0 to 600 $\Omega$ .
Resolution	0.3662 $\mu$ A per bit $\pm$ 0.25% error at room temperature  $\pm$ 0.7% error over temperature range  Update rate 100 ms or less

## Signal Conditioning



Specified at +25°C (+77°F) unless otherwise noted.

### Aeroderivative

Accuracy	Within $\pm 0.33\%$ of full-scale typical $\pm 1\%$ maximum Exclusive of filters
<b>Frequency Response</b>	
Direct signal	4 Hz to 30 kHz, -3 dB
<b>Direct Signal - Bandpass Filter</b>	
Low-pass corner	200 Hz (-3 dB)
Low-pass rolloff	10-pole 200 dB per decade 60 dB per octave
High-pass corner	25, 75 or 100 Hz (-3 dB)
High-pass rolloff	10-pole 200 dB per decade 60 dB per octave
<b>Direct Signal - Tracking Filter</b>	
Tracking filter	Valid for machine speeds of 60 to 240,000 cpm
Constant Q	User-configurable by selecting one of 22 normal operating speeds from 2,400 to 18,000 RPM and by bandwidth of 3 or 5Hz
Rolloff	6-pole 120 dB per decade 36 dB per octave

### Aeroderivative 2 and Multimode Aeroderivative

Accuracy	Within $\pm 0.33\%$ of full-scale typical $\pm 1\%$ maximum Exclusive of filters
<b>Frequency Response</b>	
<b>Direct Signal - Bandpass Filter</b>	
Non-integrated velocity	4 Hz to 5500 Hz (-3 dB)
Integrated velocity	18 Hz to 5500 Hz (-3 dB)
Non-integrated acceleration	4 Hz to 30,000 Hz (-3 dB)
Integrated acceleration	18 Hz to 14,500 Hz (-3 dB)
Bias low-pass filter	0.01 Hz (-3 dB)
<b>Bandpass Filter</b>	
Low-pass cutoff frequency	Configurable between 100 Hz and 5500 Hz (-3 dB)
Low-pass rolloff	8-pole 160 dB per decade 48 dB per octave
High-pass cutoff frequency	Configurable between 10 Hz and 1000 Hz (-3 dB)
High-pass rolloff	8-pole 160 dB per decade 48 dB per octave

### Tracking Filter

	User configurable
Constant Q	You can select one of 35 normal operating speeds from 2,400 to 30,000 RPM and bandwidth of 3 or 5 Hz.
Rolloff	6-pole 120 dB per decade 36 dB per octave

### Alarms

Alarm setpoints	<p>You can set Alert levels for various values measured by the monitor and Danger setpoints for up to two of the values measured by the monitor using configuration software.</p> <p>Alarms are adjustable from 0 to 100% of full-scale for each measured value except when the full-scale range exceeds the range of the transducer. In this case, the range of the transducer will limit the setpoint.</p>
Alarm accuracy	Within 0.13% of the desired value
Aeroderivative	Direct 1X Amplitude Bandpass
Aeroderivative2	Direct Bandpass 1X Amplitude 1X Phase Lag
Multimode Aeroderivative	Direct Direct-B Bandpass Bandpass-B 1X Ampl 1X Ampl-B 1X Phase Lag

Alarm Time Delays	<p>For Aeroderivative channels, you can set one alert and one danger delay for each channel.</p> <p>For Aeroderivative2 and Multimode Aeroderivative channels, you can set delays for each measured value having alarm setpoints.</p>
Alert	From 1 to 60 seconds in 1 second intervals
Danger	0.1 seconds or from 1 to 60 seconds in 1 second intervals

### Measured Values

Measured values are measurements used to monitor the machine. The 3500/44M Aeroderivative GT Vibration Monitor provides the following measured values.

Aeroderivative	Direct 1X Amplitude Bandpass
Aeroderivative2	Direct Bandpass Bias 1X Amplitude 1X Phase Lag
Multimode Aeroderivative	Direct Direct-B Bandpass Bandpass-B 1X Ampl 1X Ampl-B 1X Phase Lag Mode

## Physical

### Monitor Module (Main Board)

Dimensions (Height x Width x Depth)	241.3 mm x 24.4 mm x 241.8 mm (9.50 in x 0.96 in x 9.52 in)
Weight	0.91 kg (2.0 lb)

### I/O Modules

Dimensions (Height x Width x Depth)	241.3 mm x 24.4 mm x 99.1 mm (9.50 in x 0.96 in x 3.90 in)
Weight	0.45 kg (1.0 lb)

## Rack Space Requirements

Monitor Module	1 full-height front slot
I/O Modules	1 full-height rear slot

## Cables

### 3500 Transducer (XDCR) to External Termination (ET) Block Cable 129525 - AAAA - BB

#### A: I/O Cable Length

<b>0005</b>	5 feet (1.5 metres)
<b>0007</b>	7 feet (2.1 metres)
<b>0010</b>	10 feet (3.0 metres)
<b>0025</b>	25 feet (7.6 metres)
<b>0050</b>	50 feet (15.2 metres)
<b>0100</b>	100 feet (30.5 metres)

#### B: Assembly Instructions

01	Not Assembled
02	Assembled

### 3500 Recorder Output to External Termination (ET) Block Cable 129529 - AAAA - BB

#### A: I/O Cable Length

<b>0005</b>	5 feet (1.5 metres)
<b>0007</b>	7 feet (2.1 metres)
<b>0010</b>	10 feet (3.0 metres)
<b>0025</b>	25 feet (7.6 metres)
<b>0050</b>	50 feet (15.2 metres)
<b>0100</b>	100 feet (30.5 metres)

#### B: Assembly Instructions

<b>01</b>	Not Assembled
<b>02</b>	Assembled

## Spares

176449-03	3500/44M Aeroderivative GT Vibration Monitor
143490-01	3500/44M Aeroderivative GT Vibration Monitor User Guide
126599-01	Aero GT I/O Module Internal Terminations
140471-01	Prox/Velom I/O Module with Internal Terminations
140482-01	Prox/Velom I/O Module with External Terminations
169459-01	Multimode Prox/Velom I/O Module with Internal Terminations
169459-02	Multimode Prox/Velom I/O Module with External Terminations
00580434	Euro Style connector header 8 pin Green  For use on I/O modules with internal terminations
00580432	Euro Style connector header 10 pin Green  For use on I/O modules with internal terminations
00561941	Prox/Velom and Multimode Prox/Velom I/O Module ten-pin connector shunt