



System Training Manual

For the Trusted
Fault Tolerant
Programmable
Controller

**Revision 2.3
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P/N 553097

Installing Modules



Figure 4-35: Module Installation

In general, to install a module:

- 1) Insert the special release key to disengage the two ejector levers on the top and bottom front faceplate of the module.
- 2) Rotate the two ejector levers outward to fully disengage them.
- 3) Hold the module and ejector levers and insert the module into its chassis slot. The modules are self-aligning.
- 4) Slide the module into the chassis and press it firmly in place.
- 5) Press the two ejector levers flush with the module faceplate.

Interlock switches are provided on the ejector levers to detect removal of the module.

Shields

Shields (module blanks) are fitted with baffle plates designed to direct air flow through actual modules. All unoccupied module slots *must* be fitted with shields.

- T8191 – Single-width slots
- T8193 – Triple-width slots