

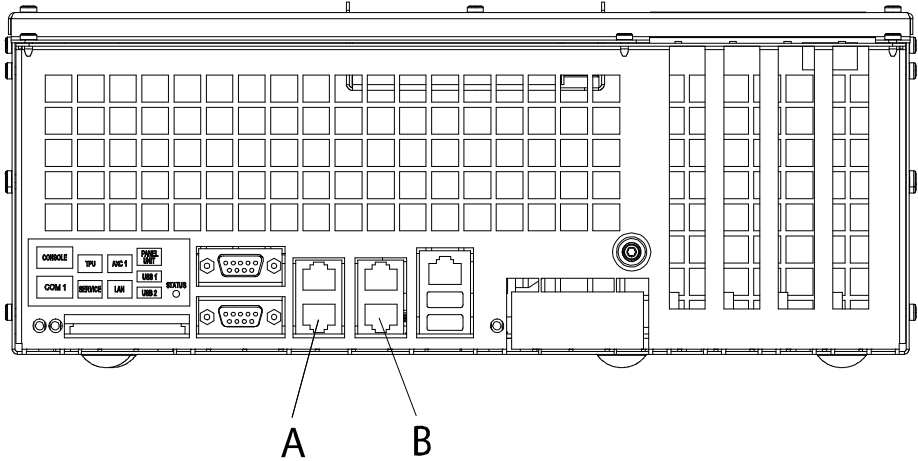
1 Getting Started

1.4 Connecting a PC to the controller

Continued

Ports on the computer unit DSQC 639 (IRC5)

The illustration below shows the two main ports on the computer unit DSQC 639, the service port and the LAN port.



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A	Service port on the computer unit (connected to the service port on the controller front through a cable).
B	LAN port on the computer unit (connects to the factory network).



Note

The LAN port is the only public network interface to the controller, typically connected to the factory network with a public IP-address provided by the network administrator.

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